## PATENT COOPERATION TREATY

INTERNATIONAL SEARCHING AUTHOR	RITY			
Ге:			PCT Tangalation	
		w, Internat	RITTEN OPINION OF THE TONAL SEARCHING AUTHORITY	
			(PCT Rule 43bis.1)	
		Date of mailing (day/month/)ear)		
Applicans's or agent's file reference		FOR FURTHER ACTION		
031247WO			See paragraph 2 below	
International application No. PCT/EP2004/003396	International filing date 31.03.2004		Priority due (day/monsh/year) 03.04,2003	
International Patent Classification (IPC) or both  Applicant  OTTO JUNKER GMBH	nanonal diassincation an	diPC		
Box No. IV Lack of unity  Box No. V Reasoned state applicability;  Box No. VI Certain docum  Box No. VII Certain obser	opinion  http://doi.org/10.000/10.0000/10.00000000000000000000	eard to novelty, invecting to not state to not state and state and state allowers.	ve step and industrial applicability lovelty, inventive step or industrial ement	
If a demand for international preliminary examination is made, this opinion will be considered to be a written opinion of the Imernational Preliminary Examining Authority ("IPEA") except that this does not apply where the applicant chooses an Authority other than this one to be the IPEA and the chosen IPEA has notified the Imernational Bureau under Rule 66. Ibis(b) that written opinions of this International Searching Authority will not be so considered.  If this opinion is, as provided above, considered to be a written opinion of the IPEA, the applicant is invited to submit to the IPEA a written reply together, where appropriate, with amendments, before the expiration of 3 months from the date of mailing of Form PCT/ISA/220 or before the expiration of 22 otonths from the priority date, whichever expires later.  For further options, see Form PCT/ISA/220.				
3. For further details, see notes to Form Po	CT/ISA/220.			
Name and mailing address of the ISA/EP		Authorized officer		
aesimile No.		Telephone No.		

## WRITTEN OPINION OF THE INTERNATIONAL SEARCHING AUTHORITY

International application No. PCT/EP2004/003396

_			ICI/DE2004/003336
Box	No. I	Basis of this opinion .	
1.	Will	n regard to the language, this opinion has been established on the basts of the internatio , unless otherwise indicated under this item.	nal application in the language in which it was
	Ш	This opinion has been established on the basis of a translation from the original langua	ge into the following language
		, which is the language of a translation furnished	for the purposes of international search (under
		Rule 12.3 and 23.1(b)).	
2.	With inve	regard to any nucleotide and/or amino acid sequence disclosed in the internation this opinion has been established on the basis of:	nal application and necessary to the claimed
	a,	type of material	
		a soquence liging	
		table(s) related to the sequence liming	
1	b.	format of material	
		in written format	
		in computer readable form	
	¢,	time of filing/furnishing	
		contained in the international application as filed.	
		filed together with the international application in computer readable form.	
		formished subsequently to this Authority for the purposes of search.	
3.		In addition, in the case that more than one version or copy of a sequence listing and furnished, the required statements that the information in the subsequent or additional filed or does not go beyond the application as filed, as appropriate, were furnished.	I/or table(s) relating thereto has been filed or copies is identical to that in the application as
4,	۸ddi	tional comments:	
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WRITTEN OPINION OF THE	
INTERNATIONAL SEARCHING AUTHOR	ZITY

International application No.

ETTERIATIONAL SEARCHING AUTHORITY	PCT/EP2004/003396
Box No. II Priority	
1. The following document has not yet been furnished:	
copy of the earlier application whose priority has been claimed (Rule 43his, 1 and	66.7(a)).
translation of the earlier application whose priority has been claimed (Rule 43his	
Consequently it has not been possible to consider the validity of the priority claim. This the assumption that the relevant date in the claimed priority date.	s opinion has nevertheless been established on
2. This opinion has been established as if no priority had been claimed due to the fact (Rules 43his.1 and 64.1). Thus for the purposes of this opinion, the international filing relevant date.	that the priority claim has been found invalid g date indicated above is considered to be the
3. Additional observations, if necessary:	
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## WRITTEN OPINION OF THE INTERNATIONAL SEARCHING AUTHORITY

International application No. PCT/EP2004/003396

Box	r No. V Rea	soned statement under Rule 43his.1(a)(i) with regard to novelty, inventive step or industrial applicability:	
i.	Statement		
	Novelty (N)	Claims 1-13	YES
		Cluims	
	Inventive step	(18) Claims 1-13	VES
		Claims	
	industrial appli		
	.,	Claims	
2.	Citations and soul		
-	Citations and expl	s opinion makes reference to the following	
		uments:	
		DE 198 30 485 A (WIELAND WERKE AG)	
	DI.	13 January 2000 (2000-01-13)	
	nj.	DE 34 44 507 A (KLEFISCH RUDOLF)	
	22.	12 June 1986 (1986-06-12)	
	D3:		
	-4.	3 May 2000 (2000-05-03)	
	D4:		
	<b>*</b> * * -	22 August 2001 (2001-08-22)	
	D5:		
		24 November 1983 (1983-11-24)	
	2 Doc	ument D1 is regarded as the closest prior art. It	
	dis	closes a method for annealing and internally	
	coi	ling copper pipe coils, the copper pipe coils	
	bei	ng arranged in annealing frames stacked on top of	
İ	one	another as the coils pass through an annealing	
	fur	nace. The stacking and unstacking of the	
	ann	ealing frames is possible in fully automated	
	fas	hion, and the subject matter of the independent	
	cla	im 1 differs from this by virtue of the fact that	
	rel	easable connections between individual parts of	

## WRITTEN OPINION OF THE INTERNATIONAL SEARCHING AUTHORITY

International application No.
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Box No. V Reasoned statement under Rule 43bis I(a)(i) with regard to novelty, inventive step or industrial applicability: citations and explanations supporting such statement

the annealing frames are mentioned and there is provision for the annealing material to be secured in the annealing frame.

- 2.1 The subject matter of claim 1 is therefore novel (PCT Article 33(2)).
- 2.2 The solution to this problem proposed in claim 1 of the present application involves an inventive step (PCT Article 33(3)) for the following reasons: the invention is based on the object of configuring an annealing frame of the type described, especially for conveying moulded aluminium parts during a heat treatment process, in such a way that annealing material having the most different shapes can be accommodated in a non-tipping and slip-proof manner during the conveying. In an annealing frame of the type described in the introduction, the object is achieved by virtue of the fact that it comprises at least one annealing frame element that is provided with at least one annealing basket which can be placed therein and can be adapted to the annealing material. Dividing the annealing frame in two into the annealing frame element, on the one hand, and the annealing basket(s), on the other hand, makes it easy for material to be annealed to be reliably placed into the annealing basket and then placed together with the latter in the annealing frame element.